

Spring Design example. M&A E 325.
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Ball launcher for pin ball machine

Given stiffness K , free length of spring L , plunger travel y , initial deflection y_0 mass of ball m , and spring average diameter D_a .

Geometric design specifications: Find d and N_a for a round stock music wire compression spring that can launch 10^5 balls with a dynamic margin of safety N_{sf} of at least 1.

Analysis of performance: Find the initial velocity v of the balls, and the natural resonant frequency f_n of the spring in the barrel.

Finding spring geometry to meet design specifications

```
F := K y + K y_0
(* F is spring force;
   don' t forget to include the initial deflection y_0 *)
d := D_a / SI (D_a = average diameter of spring; SI is spring index;
              d is diameter of material, round cross section *)
Kw := (4 SI - 1) / (4 SI - 4) + 0.615 / SI
(*stress concentration in inner side of coil*)
tw := Kw (8 F D_a) / (Pi d^3) (* maximal shear stress *)
Sut := A d^b (* ultimate strength in tension; Equation 13-3*)
Sfw := 0.36 Sut (* Ultimate strength in torsion for 10^5 cycles;
                 Table 13-7, unpeened ASTM 228; Example 13-1; Figure 13-15*)
Nsf := Sfw / tw (* dynamic factor of safety*)
```

■ **Parameters specified**

```
K = 50 (*lbs/in*);
D_a = 2 (*in*);
y = 1 (* in*);
m = 0.1 (* lbm, about 45.3 grams*);
y_0 = 0.5 (*in*);
L = 5 (* in*);
```

- from Table 13-4, for music wire:

```
A = 184649 (*psi*);  
b = -0.1625;  
G = 1.150 10^7 (*psi*);  
gamma = 0.285 (* lbs/ in^3*);  
g = 386 (* in/sec^2*);
```

- First iteration

- Assume SI=12; SI = Da/d

```
SI = 12;
```

```
F
```

```
75.
```

```
Kw
```

```
1.11943
```

```
tw
```

```
92359.8
```

```
Sut
```

```
247057.
```

```
Sfw
```

```
88940.4
```

```
Nsf
```

```
0.962978
```

- Second iteration

Assume a lower spring index to increase dynamic safety margin above 1.

Assume SI=10; SI = Da/d

SI = 10;

F

75.

Kw

1.14483

tw

54661.8

Sut

239844.

sfw

86344.

Nsf

1.5796

Done. Dynamic safety margin is now above 1.

- **Determine number of active coils, Na**

From $K = G d^4 / (8 D a^3 N_a)$

$N_a := G d^4 / (8 D a^3 K)$

Na

5.75

■ Determine solid length

$$L_s := d * N_a$$

$$L_s \text{ (*in*)}$$

$$1.15$$

$L_s + y + y_o = 2.15$ in. Which is less than the free length of the spring. OK.

■ Solutions to geometric design specifications

$$d \text{ (* wire diameter, in inches } d := D_a/SI \text{ *)}$$

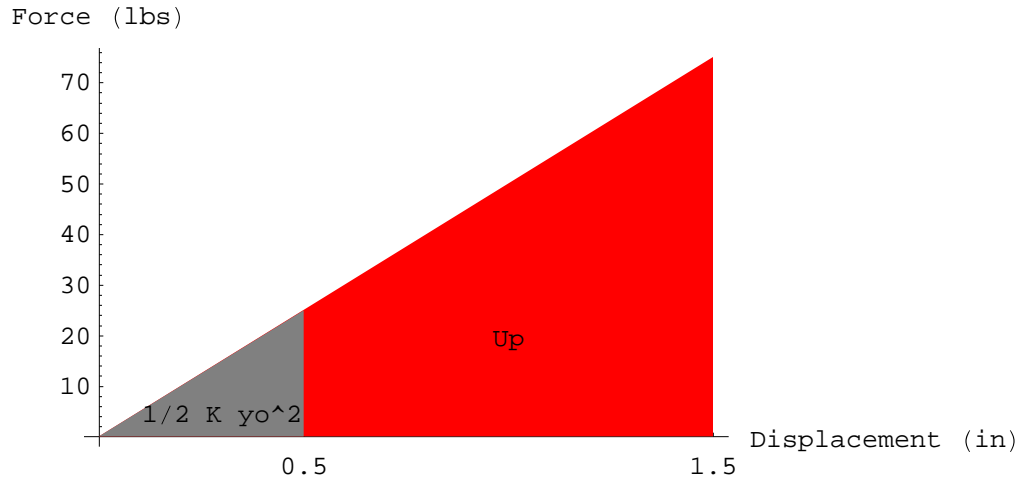
$$0.2$$

$$N_a \text{ (* number of active coils*)}$$

$$5.75$$

Analysis of performance

```
Up := 1/2 K (y + yo)^2 - 1/2 K yo^2
(* potential energy stored in cocked spring when moving
plunger from yo to y. See area under curve labeled Up*)
```



```
Up (*in lbf*)
```

```
50.
```

- Kinetic energy of ball when ejected is $U_k = 1/2 m v^2$;
Conservation of energy requires that $U_p = U_k$

```
v := (2 Up / m) ^ .5
```

```
v (* in/s*)
```

```
31.6228
```

```
Wa := (Pi^2 d^2 Da Na gamma) / 4
(* weight of active coils, from eq. 13-11 b*);
fn := 1/2 (Kg / Wa) ^ .5; (* natural resonant frequency,
assuming both ends fixed. eq. 13-11 a*)
```

Wa (* lbf*)

0.323476

fn (* Hertz*)

122.131